26.4

Reg. No.

Question Paper Code

11817

B.E. / B.Tech. - DEGREE EXAMINATIONS, APRIL / MAY 2023

Sixth Semester

Mechanical Engineering

ME8694 - HYDRAULICS AND PNEUMATICS

(Regulations2017)

Duration: 3 Hours

Max. Marks: 100

PART - A $(10 \times 2 = 20 \text{ Marks})$

Answer ALL Questions

1.	What are the primary functions of hydraulic fluids?	Marks, K-Level, CO 2,K1,CO1
2.	State the reason why positive displacement pumps found suitable for fluid power application.	2,K1,CO2
3.	List few applications of semi rotary actuators.	2,K1,CO2
4.	Draw the ANSI symbol for 'pilot – operated check valve'.	2,K1,CO3
5.	Differentiate meter in and meter out control.	2,K1,CO3
6.	What is the purpose of synchronized hydraulic circuits and how is it attained?	2,K1,CO4
7.	When is pneumatics preferred over hydraulics?	2,K1,CO4
8.	Why are quick exhaust valves required?	2,K2,CO5
9.	State any four common causes for hydraulic system breakdown.	2,K1,CO5
10.	What are the important components of a pneumatic power pack?	2,K1,CO1

$PART - B (5 \times 13 = 65 Marks)$

Answer ALL Questions

11. a) Describe the general types of fluids used for fluid power system and its 13,K2,CO1 properties.

OR

- b) Explain in detail all the desirable properties of a good hydraulic ^{13,K2,CO1} fluid.
- 12. a) With a neat sketch, explain the construction and working principle of *13,K2,CO2* an external gear pump.

OR

b) Explain with neat diagram the construction and working of an *13,K2,CO2* unbalanced vane pump.

K1 – Remember; K2 – Understand; K3 – Apply; K4 – Analyze; K5 – Evaluate; K6 – Create 11817

13. a) Explain using a neat sketch "end cushioning" provide in hydraulic 13,K2,CO3 cylinders. Also sketch at least four types of cylinder mounts available.

OR

- b) Discuss the functioning of an unloading valve with a diagram. *13,K2,C03*
- 14. a) Design an Electro-Pneumatic Circuit to obtain automatic sequencing ^{13,K3,CO4} with ladder diagram using limit switch/ pressure switch.

OR

- b) Draw the block diagram of a PLC and explain the working of major ^{13,K3,CO4} elements. Also, give their applications in low cost automation.
- 15. a) List out any four operational problems associated with pumps and *13,K3,C05* valves and possible causes and suitable remedy for each problem.

OR

b) Draw and explain a hydraulic circuit to actuate a shaping machine ram. *13,K3,C05* Incorporate the following features in the circuit. (i) Rapid tool approach. (ii) Slow cutting operation and (iii) Rapid tool retraction/return.

PART - C $(1 \times 15 = 15 \text{ Marks})$

16. a) Design a closed hydrostatic transmission circuit and explain the *15.K3.C06* functions of the components in it. Also explain the function of replenishing circuit.

OR

b) Three pneumatic cylinders A, B, C are used in automatic sequence of 15.K3,CO6 operation. A cylinder extends, C cylinder retracts, B cylinder retracts, and then A cylinder retracts, C cylinders extends and B cylinder extends. Develop pneumatic circuits by cascade method.

K1 – Remember; K2 – Understand; K3 – Apply; K4 – Analyze; K5 – Evaluate; K6 – Create 11817

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