

Reg. No.
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**Question Paper Code** 

11823

## B.E. / B.Tech. - DEGREE EXAMINATIONS, APRIL / MAY 2023

Seventh Semester

## **Mechanical Engineering**

### ME8097 - NON DESTRUCTIVE TESTING AND EVALUATION

(Regulations 2017)

**Duration: 3 Hours** 

Max. Marks: 100

# $PART - A (10 \times 2 = 20 Marks)$

Answer ALL Questions

1.	List the optical aids used for visual inspection.	K-Level, CO 2,K1,CO1
2.	Contrast destructive testing and non-destructive testing.	2,K2,CO1
3.	List different types of developer used in LPT.	2,K1,CO2
4.	Compare Fluorescent penetrant and Visible penetrant.	2,K1,CO2
5.	Examine the characteristics of Infrared waves.	2,K1,CO3
6.	What is thermography testing?	2,K1,CO3
7.	Name the couplants used in ultrasonic testing.	2,K1,CO4
8.	List the properties of Acoustic waves.	2,K1,CO4
9.	Define Fluoroscopy.	2,K1,CO5
10.	Define "Half-value layer".	2,K1,CO5

### PART - B $(5 \times 13 = 65 \text{ Marks})$

Answer ALL Questions

11. a) Explain in detail about the different types of Bore scopes used in visual 13,K2,CO1 inspection method with neat sketches.

#### OR

- b) Explain with suitable sketch about the welding defects during welding 13,K2,CO1 process.
- 12. a) Explain the Post-emulsifiable lipophilie and solvent removable 13,K2,CO2 methods in liquid penetrant testing using process flow diagram.

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b) Explain about dry and wet magnetic particle inspection techniques 13,K2,CO2 with neat diagram.

Explain in detail about the elements of infrared detection system with 13,K2,CO3 13. block diagram. OR Explain with neat sketch Hall effect sensors in eddy current testing. 13,K2,CO3 13,K2,CO4 Explain the principle of ultrasonic testing with suitable block diagram 14. a) and list the advantage and disadvantage. b) Discuss the factors influencing acoustic wave propagation and data 13,K2,CO4 acquisition in Acoustic Emission test. 13,K2,CO5 Discuss about the safety aspects related to Radiographic testing and 15. also write short notes on the penetrometers and sensitivity. b) Explain in detail about Xerography techniques with suitable sketch. 13,K2,CO5 PART - C  $(1 \times 15 = 15 \text{ Marks})$ 15,K2,CO6 Discuss the NDT method used for testing of pressure vessels. Summarize the inspection of microstructure of weld by AE testing with 15,K2,C06 suitable sketch.