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Question Paper Code	13783
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**M.E. - DEGREE EXAMINATIONS, APRIL / MAY 2025**

Second Semester

**Industrial Safety Engineering**

**20PISPC204 / 24PISPC204 – SAFETY IN CHEMICAL INDUSTRIES**

Regulations – 2020 / 2024

Duration: 3 Hours

Max. Marks: 100

**PART - A ( $10 \times 2 = 20$  Marks)**

Answer ALL Questions

Marks	K- Level	CO
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|--|---|----|-----|
| 1. State the concept of inherent safer design.                       | 2 | K1 | CO1 |
| 2. Classify the various types of pressure relief valve.              | 2 | K1 | CO1 |
| 3. Define post-commissioning in a chemical process plant.            | 2 | K1 | CO2 |
| 4. List two common causes of pipeline corrosion.                     | 2 | K2 | CO2 |
| 5. Define operating discipline in chemical plant operations.         | 2 | K1 | CO3 |
| 6. What is the purpose of a hand-over procedure in shift operations? | 2 | K1 | CO3 |
| 7. Define purging.   | 2 | K1 | CO4 |
| 8. Differentiate between onsite emergency and offsite emergency.     | 2 | K2 | CO4 |
| 9. What is meant by storage tank segregation?                        | 2 | K1 | CO5 |
| 10. List out the hazards in ammonia storages.                        | 2 | K2 | CO6 |

**PART - B ( $5 \times 13 = 65$  Marks)**

Answer ALL Questions

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|--|----|----|-----|
| 11. a) Explain various types of reactors and explain any three types of reactors with neat sketch. | 13 | K2 | CO1 |
|--|----|----|-----|

**OR**

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|---|----|----|-----|
| b) Explain briefly the function of a heat exchanger with neat sketch. | 13 | K2 | CO1 |
|---|----|----|-----|

- |   |    |    |     |
|---|----|----|-----|
| 12. a) Elaborate in detail about pre commissioning and process commissioning documentation. | 13 | K2 | CO2 |
|---|----|----|-----|

**OR**

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|--|----|----|-----|
| b) Describe the methods of non-destructive testing used in plant inspection. Discuss applications, limitations and selection criteria for NDT technique. | 13 | K2 | CO2 |
|--|----|----|-----|

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|---|----|----|-----|
| 13. a) Outline the critical steps involved in start-up and shutdown operations of a chemical or refinery unit. What hazards are commonly encountered during these phases? | 13 | K3 | CO3 |
|---|----|----|-----|

K1 – Remember; K2 – Understand; K3 – Apply; K4 – Analyze; K5 – Evaluate; K6 – Create

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**OR**

- b) Elaborate in detail about the operation of fired heaters, driers and storage. 13 K3 CO3

14. a) Discuss the processes and controls involved in managing plant modifications. What problems can arise if modifications are not properly controlled? 13 K3 CO4

**OR**

- b) Explain the APELL program and its significance in industrial safety and community disaster preparedness. 13 K3 CO4

15. a) Describe different types of storage tanks and vessels used for petroleum products. Include design features related to pressure, temperature and safety. 13 K3 CO5

**OR**

- b) Describe the unique challenges and safety considerations in storing LPG, storage layout, instrumentation and vaporizers. 13 K3 CO5

**PART - C (1× 15 = 15 Marks)**

16. a) As an officer in charge for safety in a multinational chemical plant, design and develop a work permit, to ensure an incident free site. 13 K3 CO6

**OR**

- b) Discuss importance of maintenance of protective devices and safety instrumentation in process plants. 13 K3 CO6